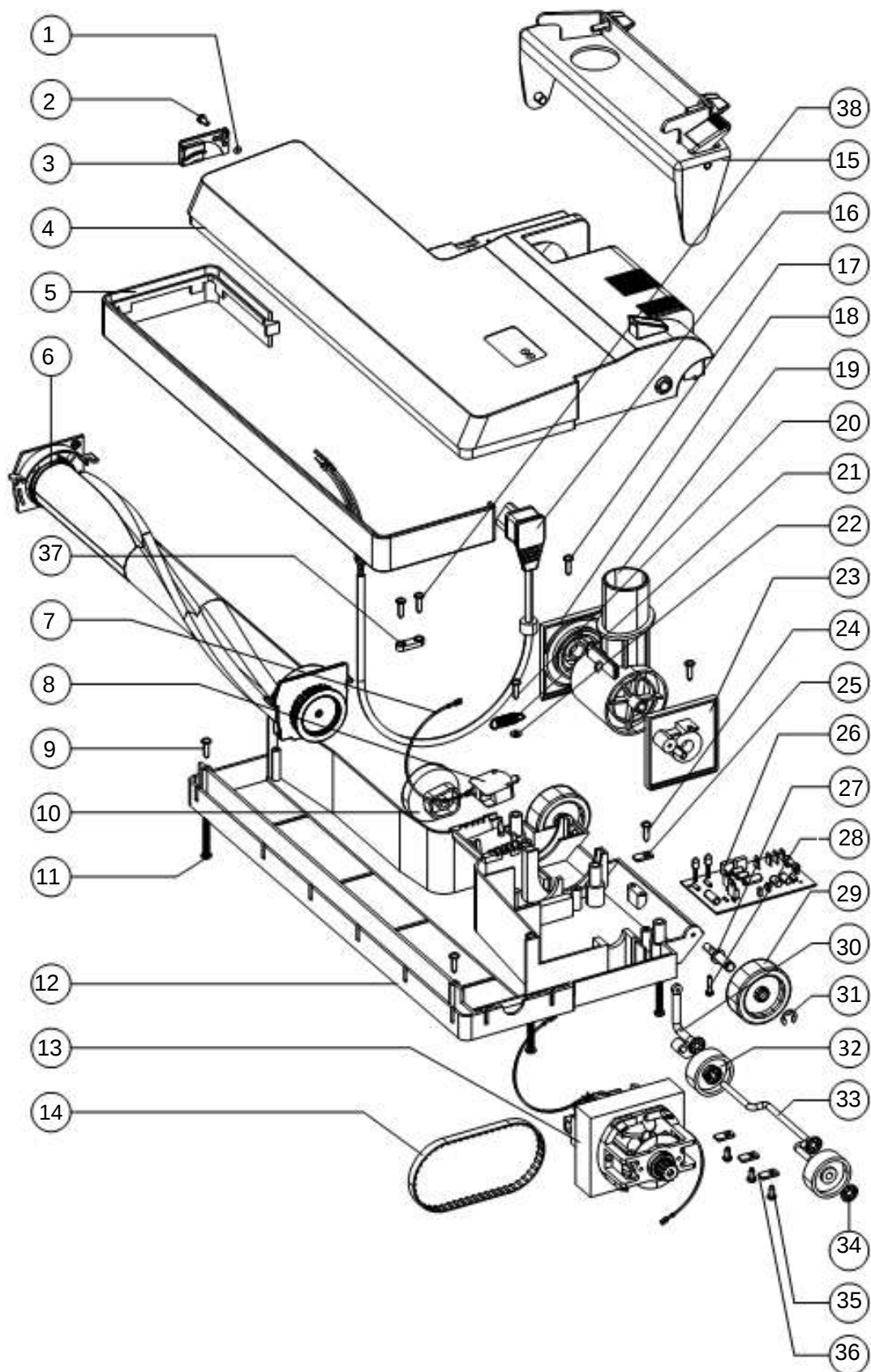


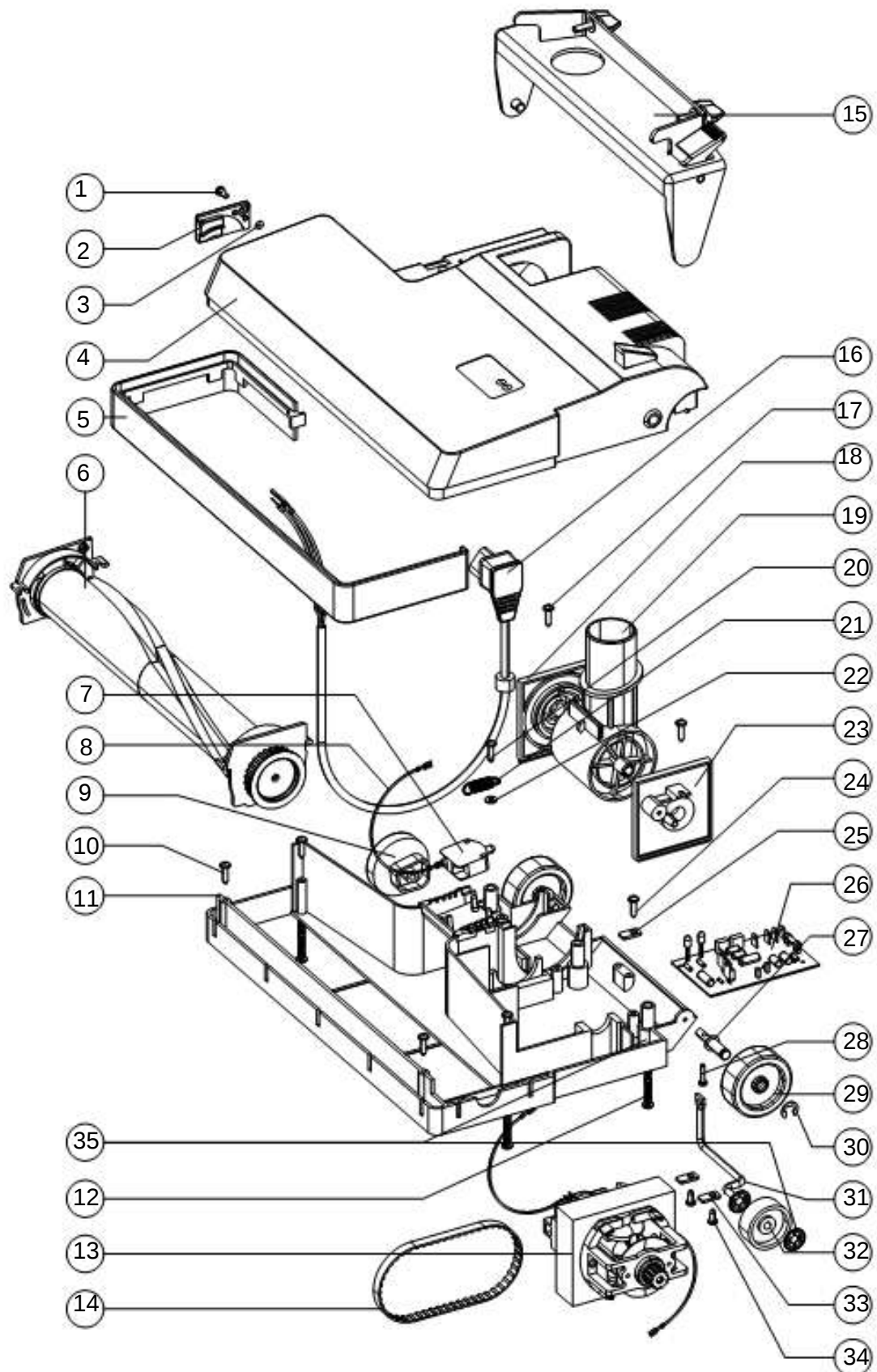
BETCO Drawing Reference A
Sub-assembly bottom compartment DM1800



BETCO Drawing Reference A
Sub-assembly bottom compartment DM1800

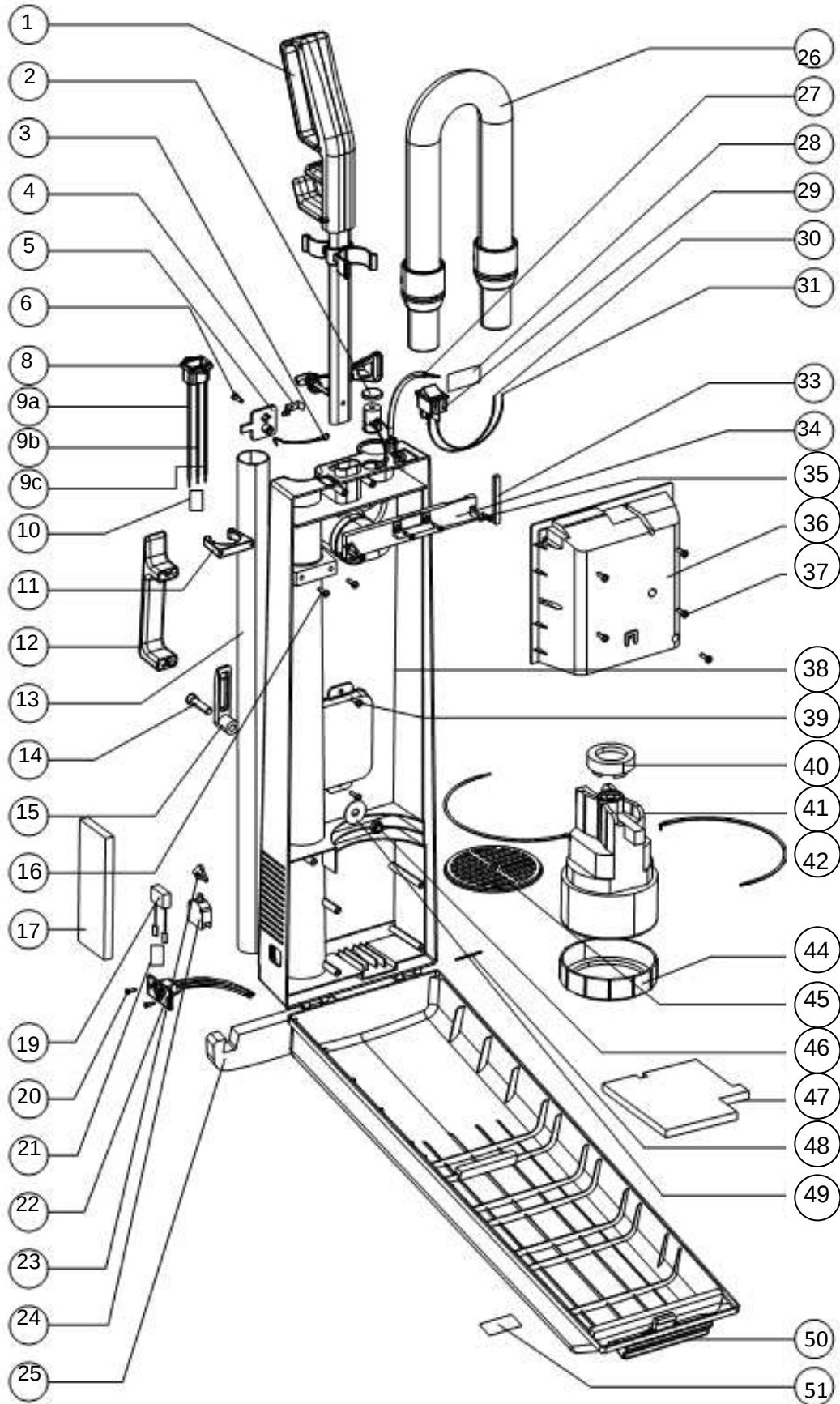
ITEM	SKU	DESCRIPTION	QTY
1	E82103	Washer, Fiber 6, 5X2X0.5	1
2	E82097	DM1400/1800 screw	1
3	E82175	DM1400/1800 brush strip cover	1
4	E82234	DM1800 brush cover	1
5	E82176	Brush Bumper Black, 18"	1
6	E82248	DM1800 roller brush complete	1
7	E82198	DM1400/1800 wire	1
8	E82199	DM1400/1800 switch	1
9	E82095	Screw, 4 X 16	4
10	E82245	Front Caster Adjustment Knob	1
11	E82096	DM1400/1800 screw	5
12	E82235	DM1800 brush housing bottom	1
13	E85880	Brush motor 110v	1
14	E86077	Drive Belt 130XL 5/16" New Style	1
15	E82242	DM1400/1800 bracket	1
16	E82227	DM1400/1800 pigtail cord	1
17	E82095	DM1400/1800 screw	1
18	E82243	Swivel Guide Plate W/Felt	1
19	E82178	DM1400/1800 swivel neck	1
20	E82097	DM1400/1800 screw	2
21	E82187	DM1400/1800 spring	1
22	E82104	Washer M4	2
23	E82244	Swivel Guide Plate W/Felt NW	1
24	E82095	DM1400/1800 screw	1
25	E82179	DM1400/1800 front caster shaft plate	4
26	E82201	DM1400/1800 circuit board	1
27	E82185	DM1400/1800 rear caster shaft	2
28	E82095	DM1400/1800 screw	2
29	E82183	DM1400/1800 rear wheel	2
30	E88086	Shaft DM1800	1
31	E82184	DM1400/1800 clip	2
32	E82186	DM1400/1800 front wheel	2
33	E82197	Front Caster Shaft	1
34	E82196	DM1400/1800 starlock washer	4
35	E82097	DM1400/1800 screw	3
36	E82179	DM1400/1800 front caster shaft plate	3
37	E82101	Cable Restrain	1
38	E82222	Screw 4.2 X 1.3	2

BETCO Drawing Reference B
Sub-assembly bottom compartment DM1400



BETCO Drawing Reference A
Sub-assembly bottom compartment DM1400

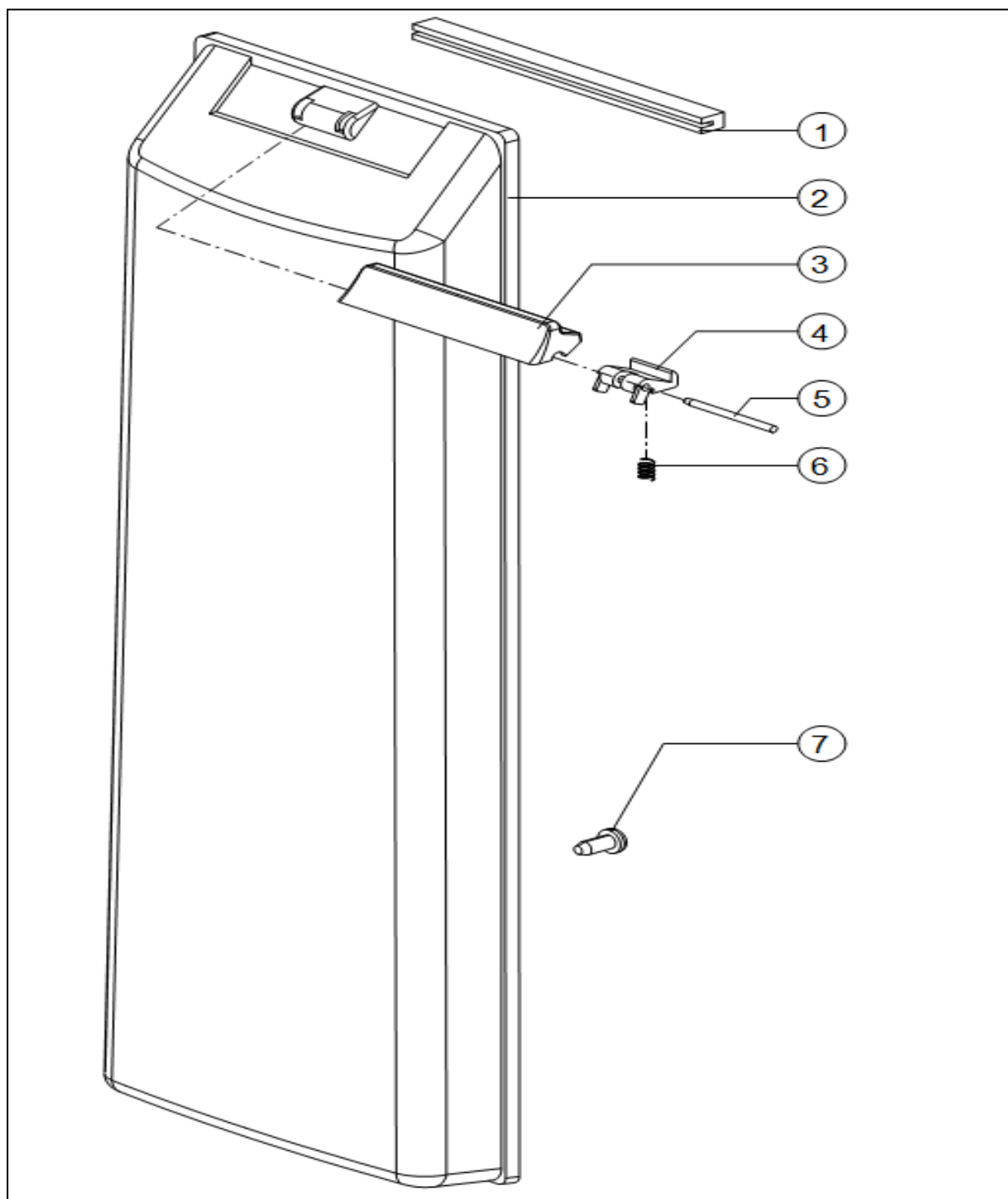
ITEM	SKU	DESCRIPTION	QTY
1	E82097	DM1400/1800 screw	1
2	E82175	DM1400/1800 brush strip cover	1
3	E82103	Washer, Fiber 6, 5X2X0.5	1
4	E82233	DM1400 brush cover	1
5	E82177	Brush Bumper Black, 14"	1
6	E82247	DM1400 roller brush complete	1
7	E82199	DM1400/1800 switch	1
8	E82198	DM1400/1800 wire	1
9	E82245	Front Caster Adjustment Knob	1
10	E82095	Screw, 4 X 16	4
11	E82236	DM1400 brush housing bottom	1
12	E82096	DM1400/1800 screw	5
13	E85880	Brush motor 110v	1
14	E86077	Drive Belt 130XL 5/16" New Style	1
15	E82242	DM1400/1800 bracket	1
16	E82227	DM1400/1800 pigtail cord	1
17	E82095	DM1400/1800 screw	1
18	E82243	Swivel Guide Plate W/Felt	1
19	E82178	DM1400/1800 swivel neck	1
20	E82097	DM1400/1800 screw	2
21	E82187	DM1400/1800 spring	1
22	E82104	Washer M4	2
23	E82244	Swivel Guide Plate W/Felt NW	1
24	E82095	DM1400/1800 screw	2
25	E82179	DM1400/1800 shaft plate	4
26	E82201	DM1400/1800 circuit board	1
27	E82185	DM1400/1800 rear caster shaft	2
28	E82095	DM1400/1800 screw	2
29	E82183	DM1400/1800 rear wheel	2
30	E82184	DM1400/1800 clip	1
31	E82195	DM 1400 Front Castor Shaft	2
32	E82186	DM1400/1800 front wheel	2
33	E82179	DM1400/1800 front caster shaft plate	1
34	E82097	DM1400/1800 screw	4
35	E82196	DM1400/1800 starlock washer	3
36	E82179	DM1400/1800 front caster shaft plate	3



BETCO Drawing Reference C115 Sub-assembly top Compartment DM1400 1800

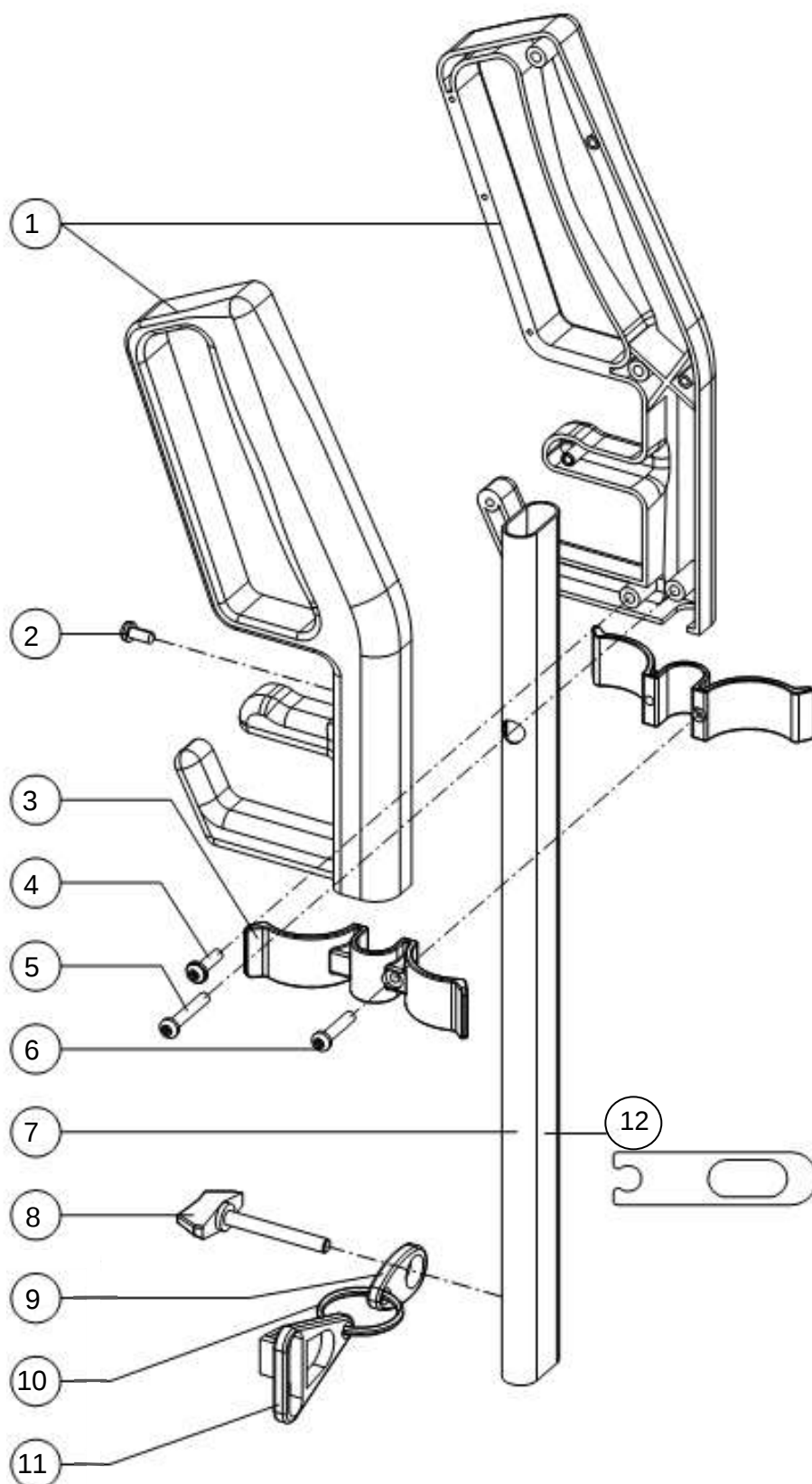
ITEM	SKU	Description	QTY
1	E82237	Handle assembly complete, aluminum	1
2	E82129	Top indicator paper bag full	1
3	E82135	Antistatic wire 50mm RNER CSA	1
4	E82134	Antistatic discharge	1
5	E82131	Antistatic cover	1
6	E82095	Screw 4x16 flat head	1
8	E82226	Inlet 3 Pole click C6/C9E	1
9a	E82220	Wire white 1 mm 2 220mm F/F CSA	1
9b	E82219	Wire black 1 mm 2 220mm F/F CSA	1
9c	E82148	Wire GR/YEL 100mm F/F CSA	1
10	E82217	Connection Bracket 1P	1
11	E82132	Wand locker, yellow	1
12	E82133	Rear body handle	1
13	E82116	Wand 32mm aluminum telescopic	1
14	E82223	Screw Hexagon M8x30	1
15	E82216	Cable hook external black NE	1
16	E82095	Screw 4x16 flat head	2
17	E82138	Foam filter vent	1
19	E82158	Supr. FRI Hoov with term	1
20	E82100	Screw 3, 5x13	2
21	E82218	connection Bracket 3P	1
22	E82229	3 Pole model CSA PL/PL/PL	1
23	E82146	Switch actuator yellow	1
24	E82147	Switch normally open	1
25	E82160	Bumper cell rubber EPDM black ZK	1
26	E82239	Hose complete 32mm, black 0.5m	1
27	E82230	Main wire 120/230 volt CSA	1
28	601895	Label	1
29	E82128	Switch 4P with green light	1
30	E82219	Wire black 1 mm 2 220mm F/F CSA	1
31	E82220	Wire white 1 mm 2 220mm F/F CSA	1
33	E82102	Gasket 6x5mm neoprene sealed ZK	1
34	E82130	Electric Cover	1
35	E82093	Screw 3, 5x16	4
36	E82151	Motor Housing	1
37	E82095	Screw 4x16 flat head	5
38	E82231	Rear body assembly, gray	1
39	E82095	Screw 4x16 flat head	2
40	E82159	Mounting block motor	1
41	E82241	Motor vacuum 115v	1
42	E82150	Wire BL 1 mm2 200mm PL/PL CSA	2
44	E82157	Top rubber motor	1
45	E82142	Motor grill	1
46	E82224	Nut nylon M8	1
47	E82137	Foam motor vacuum	1
48	E82154	Door hinge shaft	2
49	E82225	Washer plan M8x30	1
50	E82232	Front door assembly, gray	1
51	06.0189.X	Label	1

BETCO Drawing Reference E
Front door assembly DM1400/1800



ITEM	SKU	DESCRIPTION	QTY
1	06.0061.1	Door Stop	1
2	E82232	DM1400/1800 front door assy	1
3	E88098	Door Opener, Black DM1400/1800	1
4	E88101	Door Locker DM1400/1800	1
5	E88099	Shaft Locker Cover DM1400/1800	1
6	E88100	Spring, Door Opener DM1400/1800	1
7	E82099	DM1400/1800 screw	1

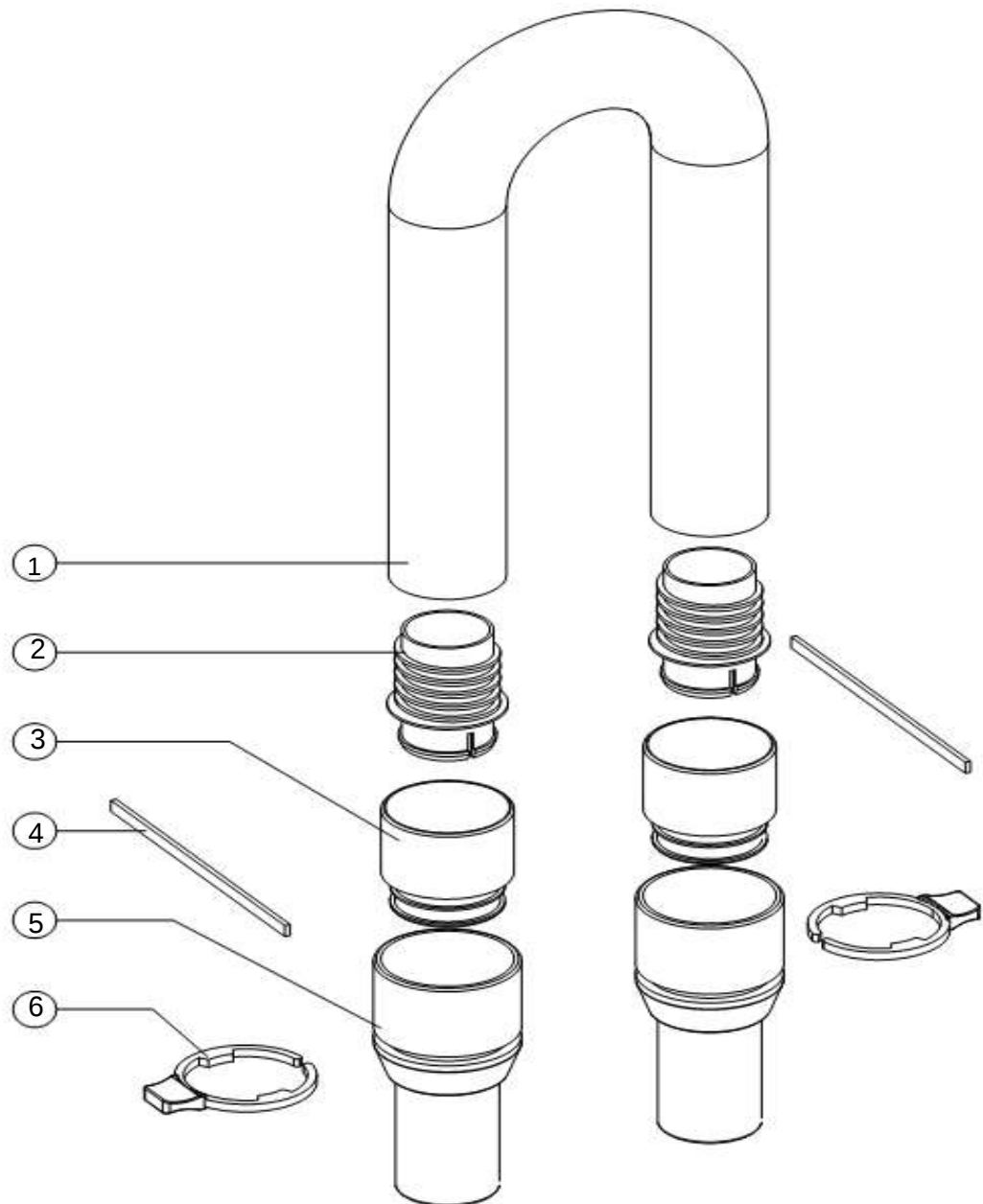
BETCO Drawing Reference F
S.01.0011.0
Handle assembly DM1400/1800



BETCO Drawing Reference F
Handle assembly DM1400/1800

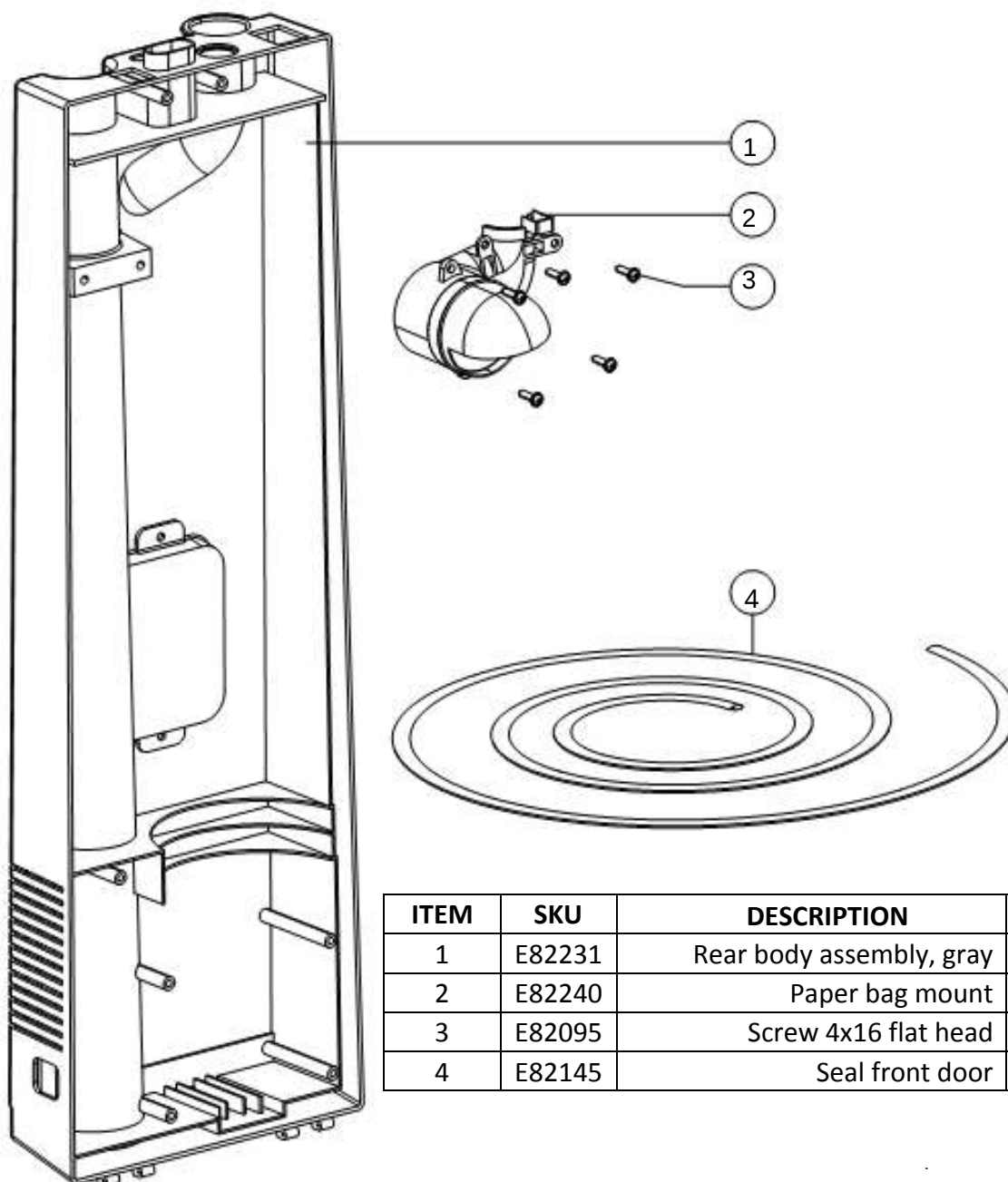
ITEM	SKU	DESCRIPTION	QTY
1	E82112	Handle left and right	1
2	E82097	Screw 4x10	1
3	E82114	Holder tool	2
4	E82095	DM1400/1800 screw	3
5	E82094	DM1400/1800 screw 3.5 x 25	1
6	E82098	Screw 4x20	2
7	E82115	Tube oval aluminum	1
8	E82155	Thumb screw 5 x 40, handle	1
9	E82124	Cable restrain 1/2 part CAN SI	1
10	E82125	Metal ring diam. 30mm 1/2 part	1
11	E82126	Cable restrain 1/2 part cable	1
12	E82113	Holder cable	1

Drawing Reference G
Hose assembly with cuffs DM1400/1800



ITEM	SKU	DESCRIPTION	QTY
1	82117	Hose stretch 50mm 32mm, black	1
2	82121	Hose end	2
3	82119	Hose coupling w/o seal, black	2
4	82120	Seal hose coupling 115x5x2	2
5	82115	Hose cuff 32mm, black	2
6	82118	Hose clip with lip, black	2

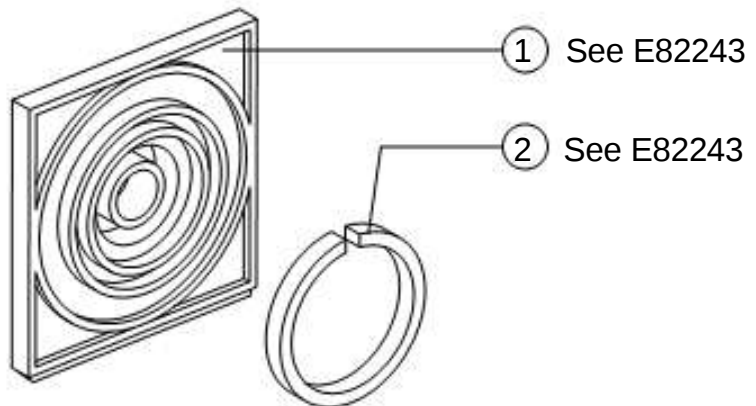
Drawing Reference J
P.04.0052.X



ITEM	SKU	DESCRIPTION	QTY
1	E82231	Rear body assembly, gray	1
2	E82240	Paper bag mount	1
3	E82095	Screw 4x16 flat head	5
4	E82145	Seal front door	1

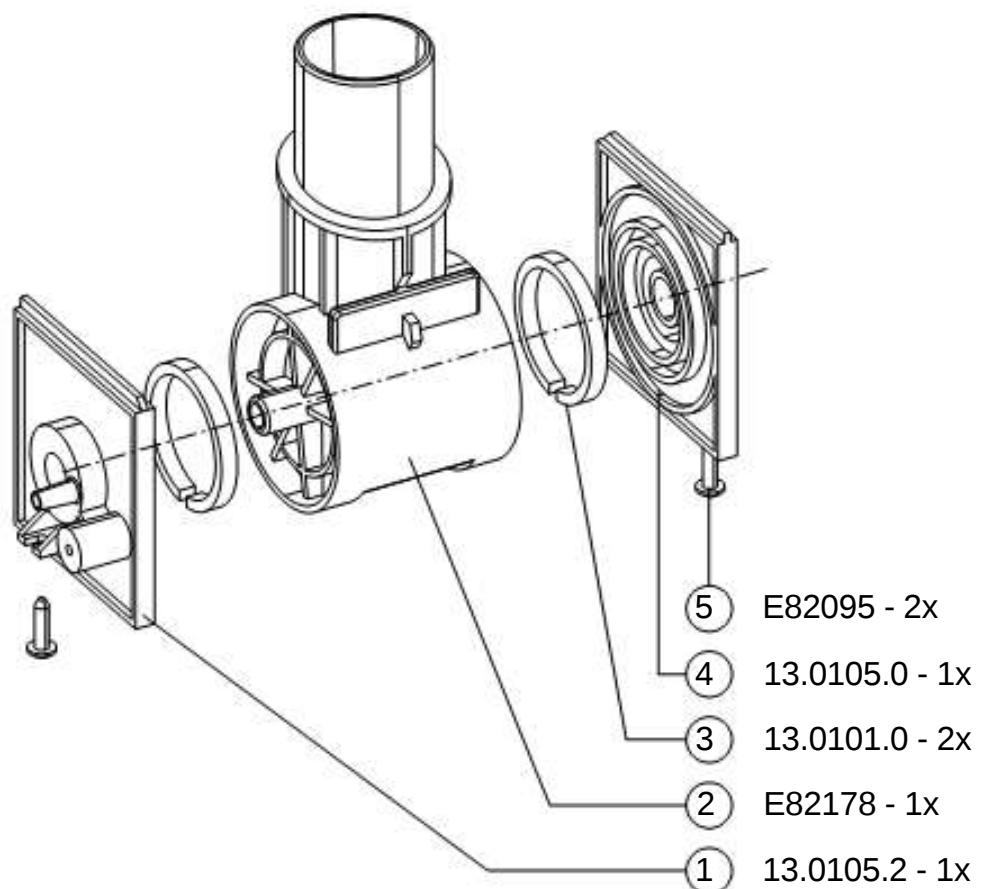
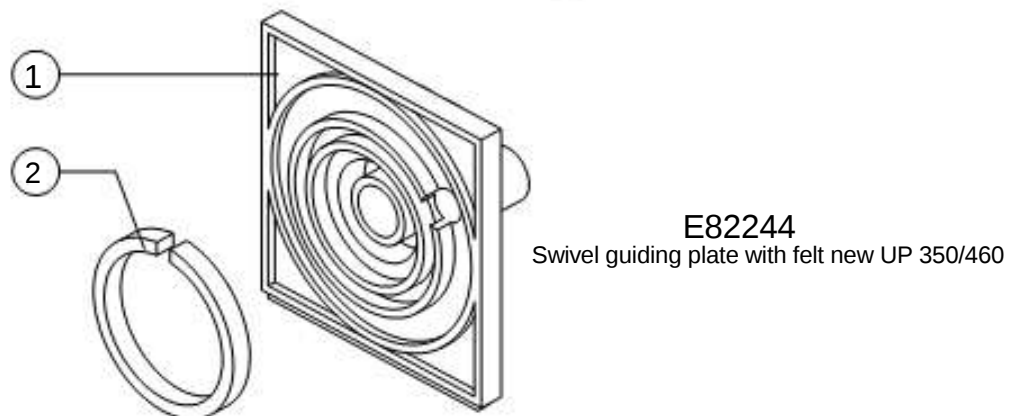
Drawing Reference L - 32 mm
FAST Specification

E82243
Swivel guiding plate with felt UP 350/460

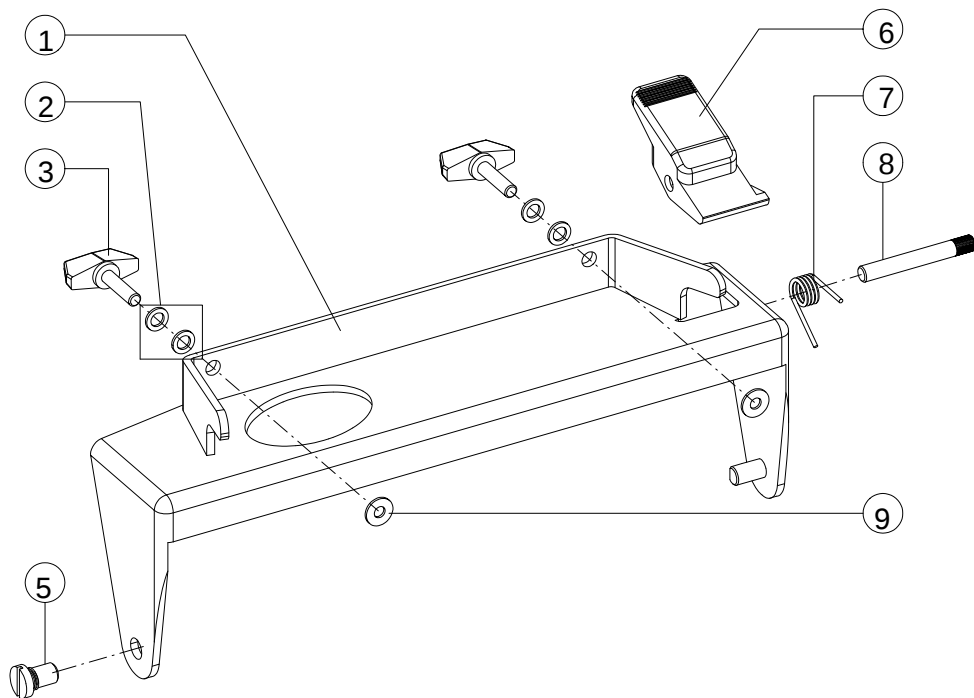


See E82244

See E82244

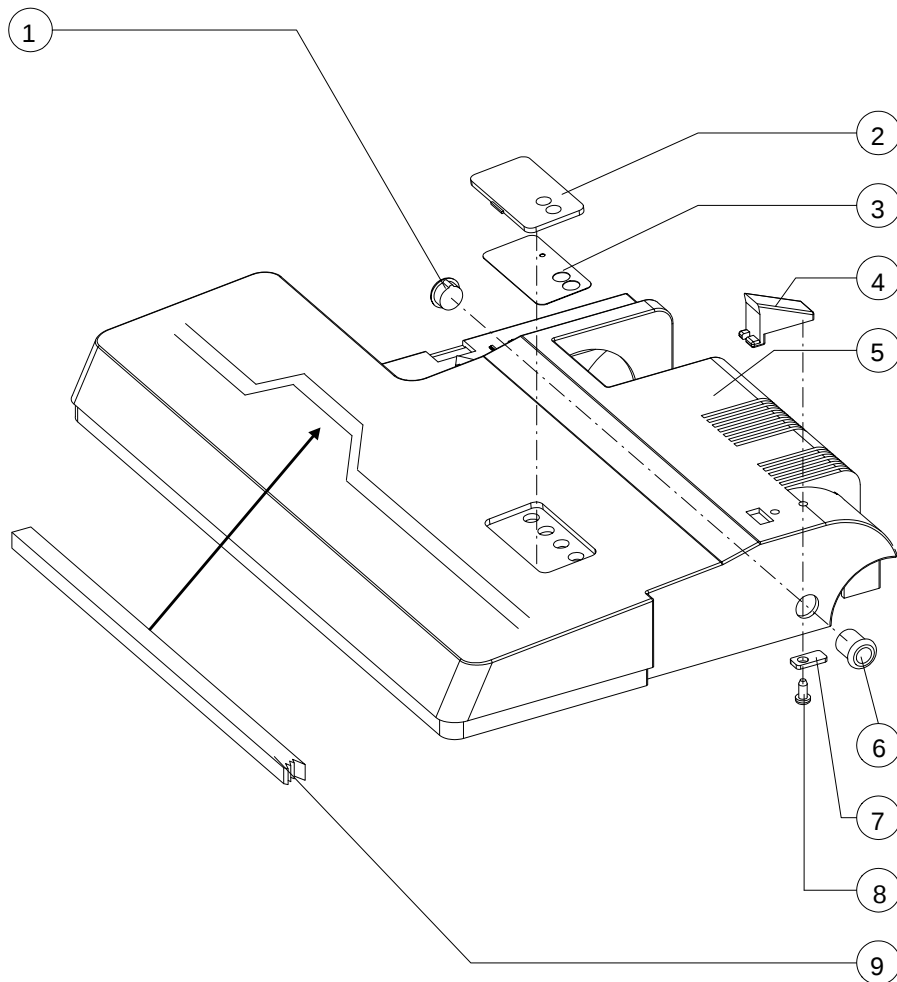


Drawing Reference M
S.11.0754.0
Bracket assembly



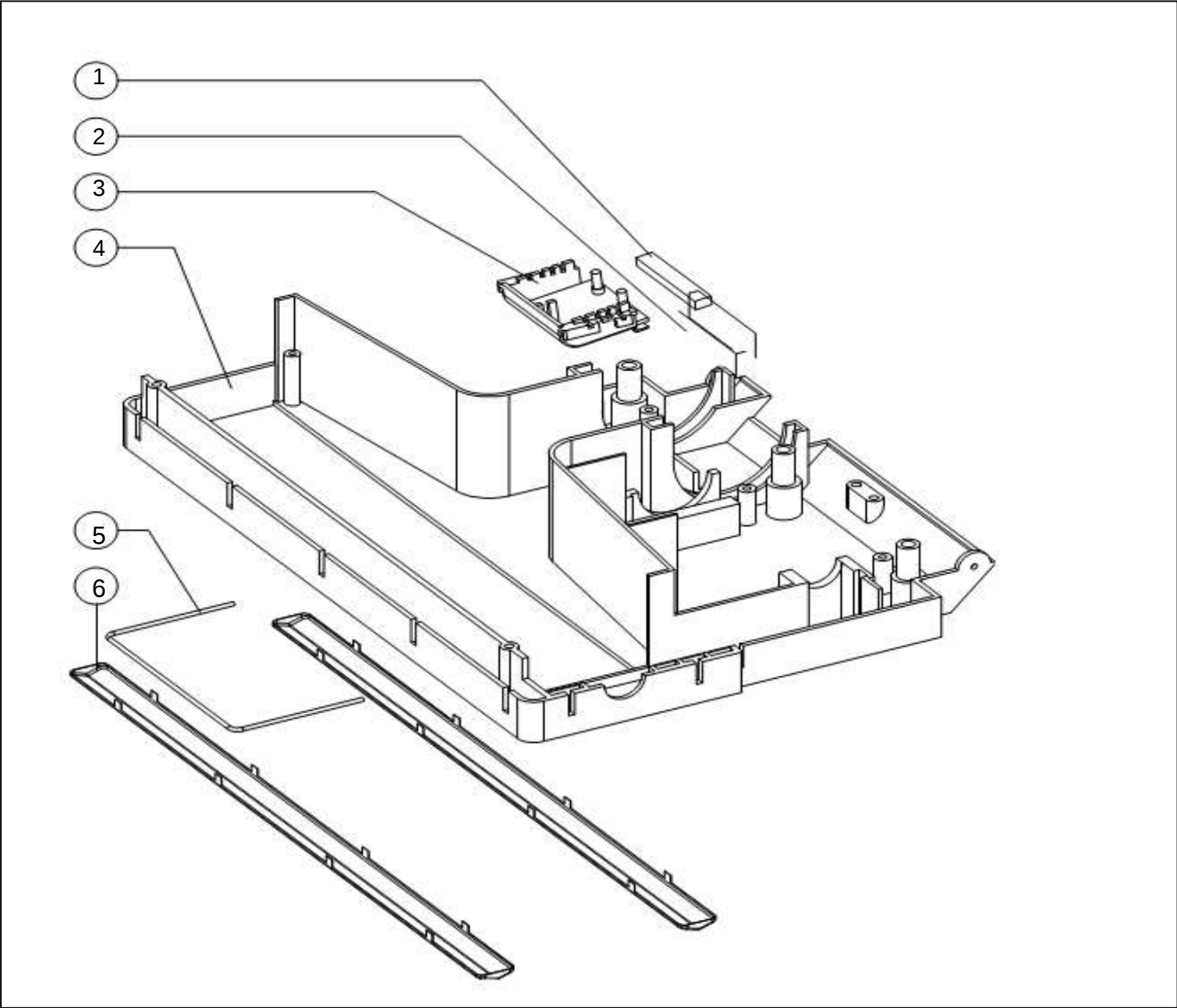
ITEM	SKU	DESCRIPTION	QTY
1	E82167	Bracket, black metal	1
2	E82106	DM1400/1800 washer	2
3	E82164	DM1400/1800 knob	2
5	E82163	DM1400/1800 screw short left side	1
6	E82161	DM1400/1800 locking pedal	1
7	E82166	DM1400/1800 spring	1
8	E82162	DM1400/1800 shaft pedal	1
9	E82165	DM1400/1800 washer	2

Drawing Reference N
P.12.0088.X
Brush cover assembly DM1400
Ref 4 on drawing B



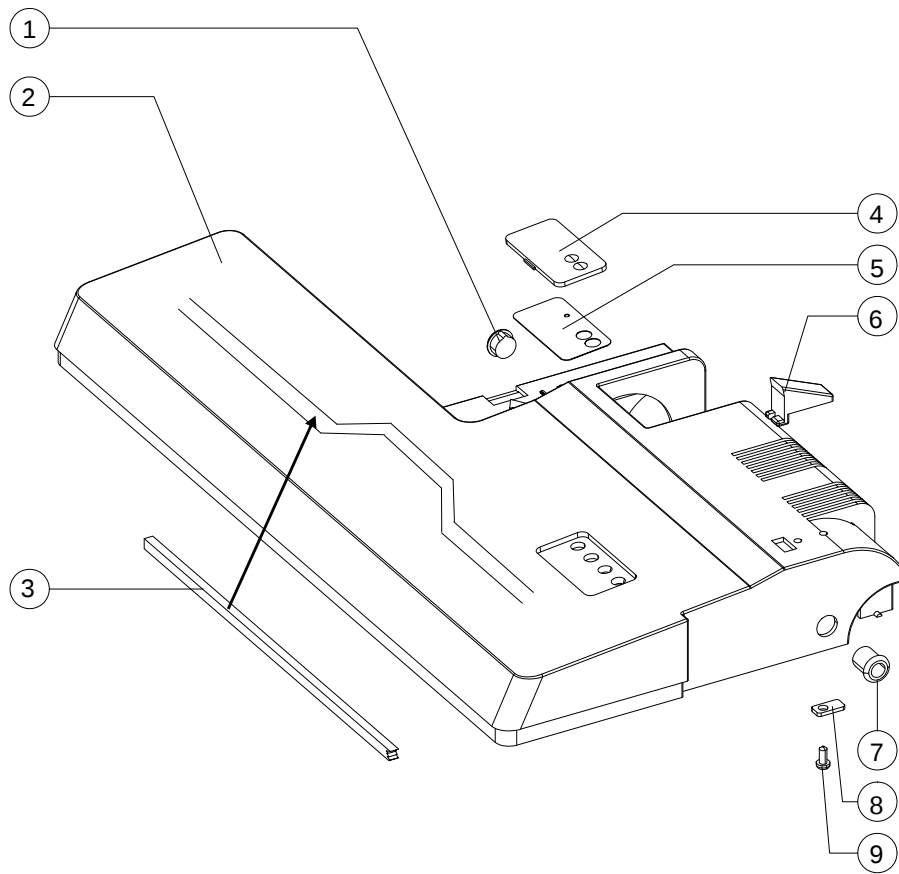
ITEM	SKU	DESCRIPTION	QTY
1	E82174	DM1400/1800 bearing bushing short	1
2	E82169	DM1400/1800 LED cover	1
3	E82168	DM1400/1800 decal	1
4	E82172	DM1400/1800 latch break	1
5	E82233	DM1400 brush cover	1
6	E82173	DM1400/1800 bearing bushing long	1
7	E82179	DM1400/1800 front caster shaft fixing plate	1
8	E82097	DM1400/1800 screw	1
9	E82102	Gasket 6x5 mm Neoprene Sealed ZK	1

Drawing Reference O
Brush housing assembly DM1400



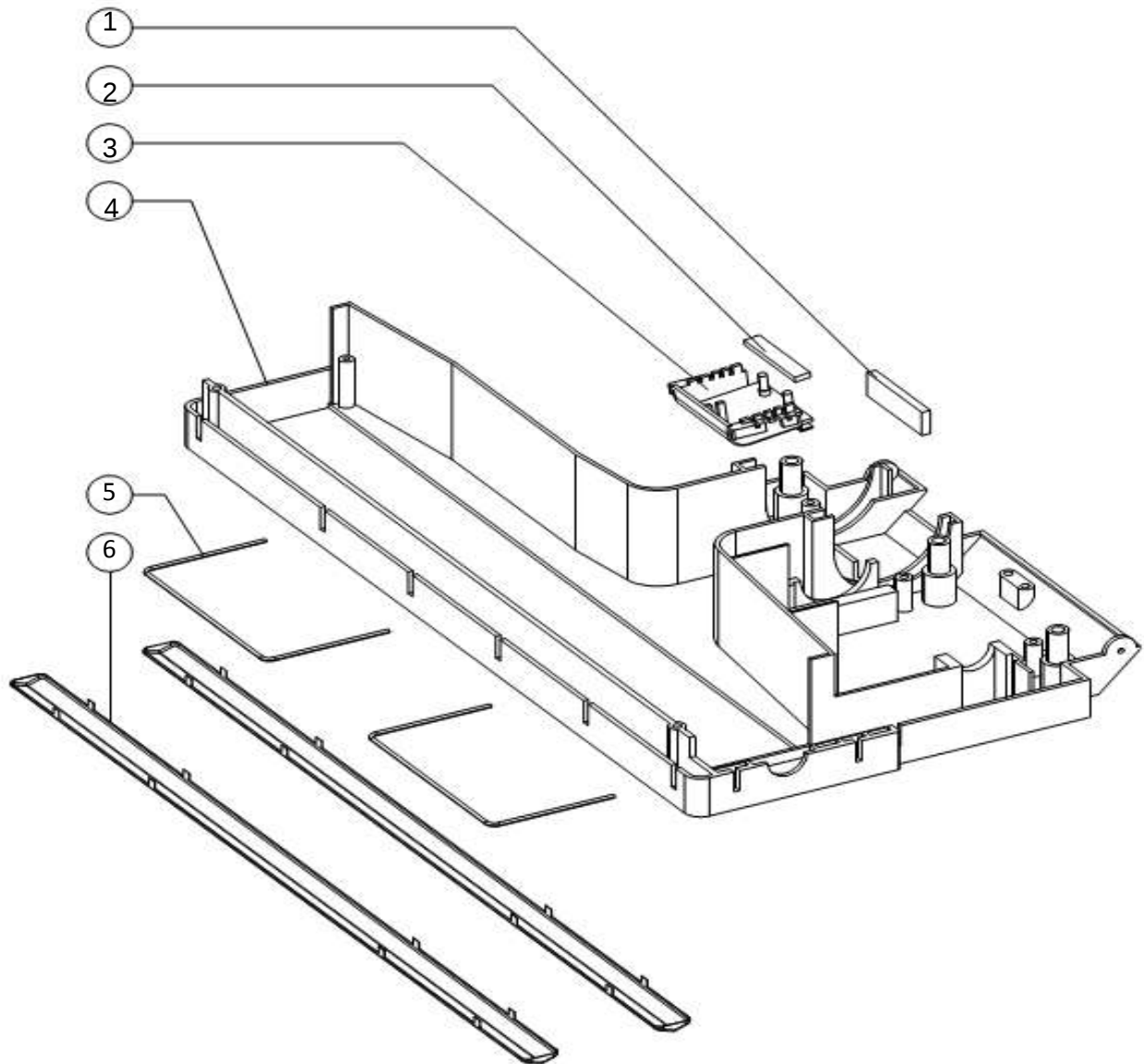
ITEM	SKU	DESCRIPTION	QTY
1	E82182	Felt for Switch Housing	1
2	E82181	Felt for Brush Housing	1
3	E82180	DM1400/1800 switch housing w/o felt	1
4	E82236	Brush housing bottom 14", gray	1
5	E82191	DM1400/1800 brush protector	1
6	E82188	DM1400 brush protector	2

Drawing Reference Q
Brush cover assembly DM1800



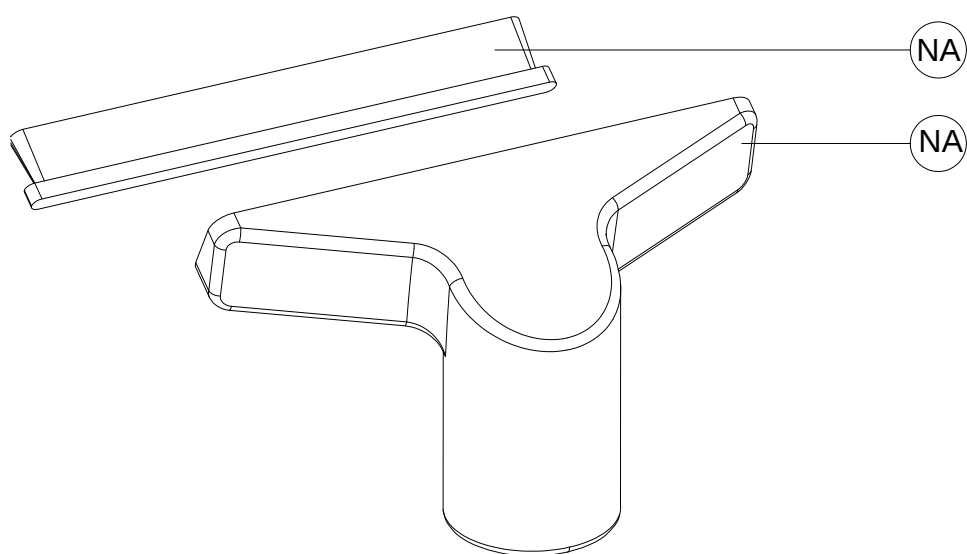
ITEM	SKU	DESCRIPTION	QTY
1	E82174	DM1400/1800 bearing bushing short	1
2	E82234	DM1800 brush cover	1
3	E82102	Gasket 6x5 mm Neoprene Sealed ZK	1
4	E82169	DM1400/1800 LED cover	1
5	E82168	DM1400/1800 decal	1
6	E82172	DM1400/1800 latch break	2
7	E82173	DM1400/1800 bearing bushing long	1
8	E82179	DM1400/1800 front caster shaft fixing plate	1
9	E82097	DM1400/1800 screw	1

Drawing Reference R
Brush housing assembly DM1800

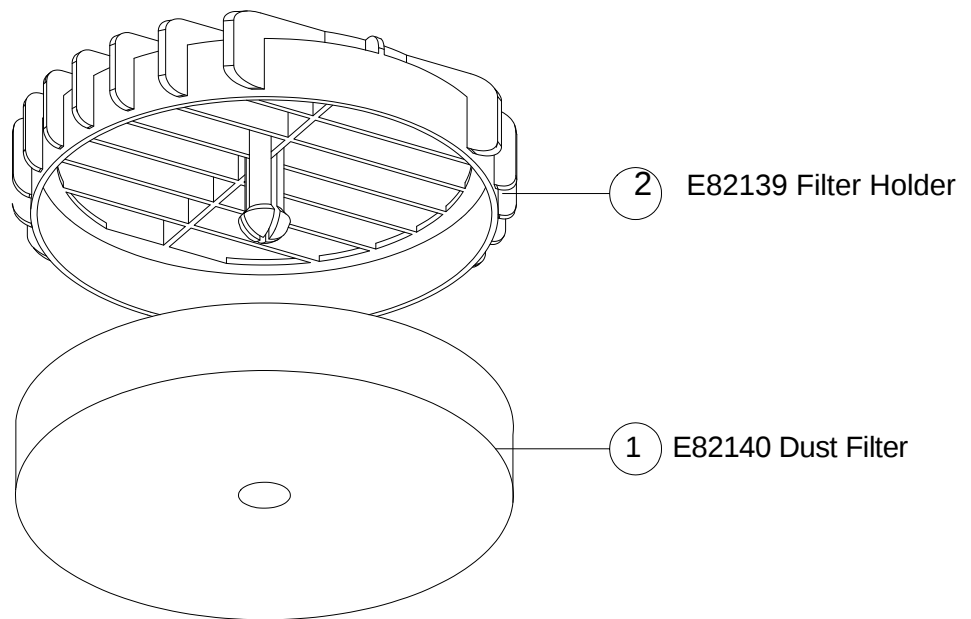


ITEM	SKU	DESCRIPTION	QTY
1	E82182	Felt for Switch Housing	1
2	E82181	Felt for Brush Housing	1
3	E82180	DM1400/1800 switch housing w/o felt	1
4	E82189	DM1800 brush housing lower	1
5	E82191	DM1400/1800 brush protector	2
6	E82188	DM1400 brush protector	2

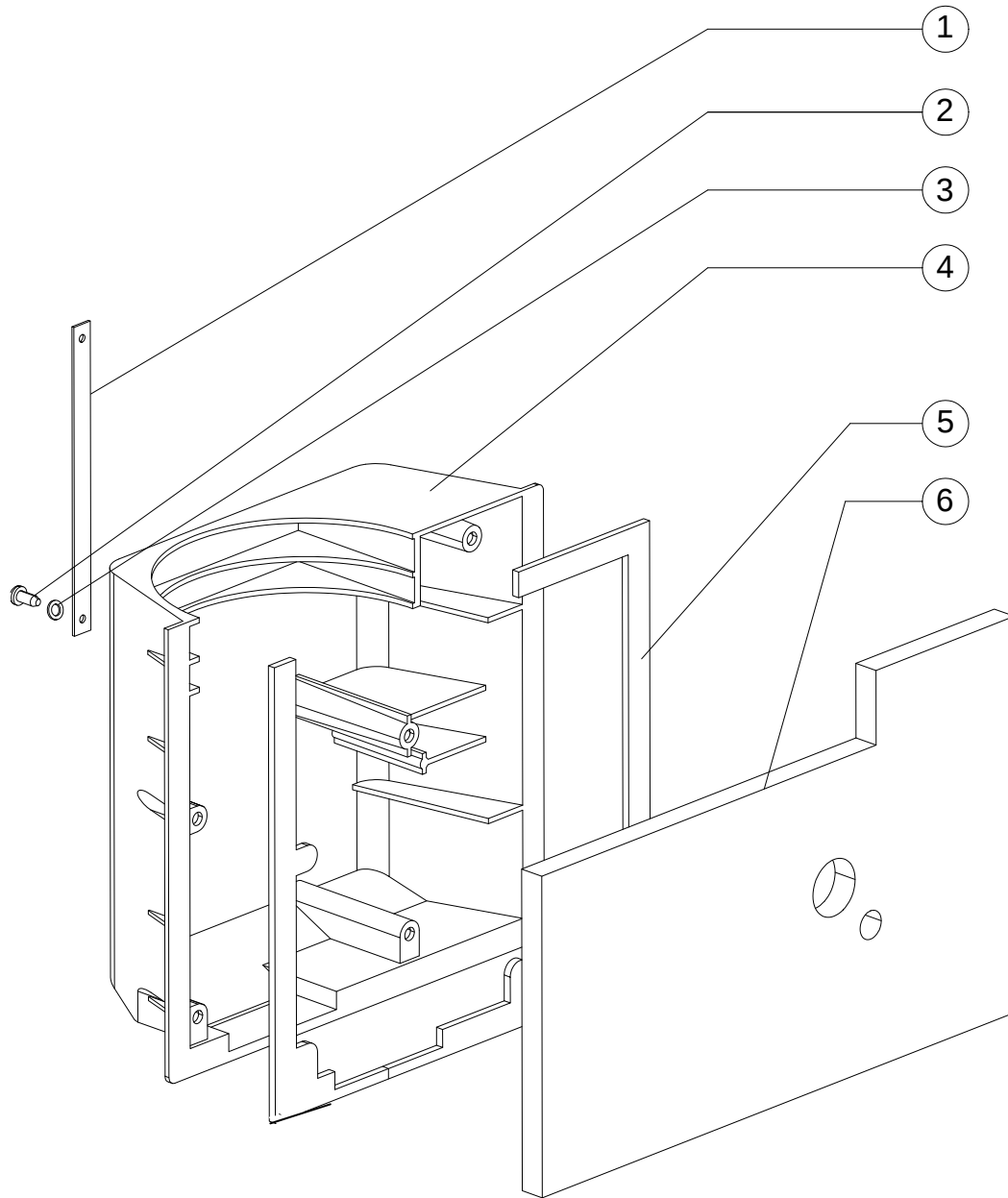
S.02.0031.5
Upholstry tool with bristle 32 mm
Separate Parts are not available for this too
complete assembly E82238



Dust filter holder assembly



Motor housing assembly



ITEM	SKU	DESCRIPTION	QTY
1	E82141	Door restrain	1
2	E82099	Screw 3x8	1
3	E82104	Washer plain M4 steel	1
4	E82151	Motor Housing	1
5	E82153	Gasket Motor housing 2	1
6	E82143	Foam motor	1
7	E82152	Gasket Motor housing 1	1

Drawing Reference D

E85880 Brush Motor Assembly

